Filchen & bourbon

DESTINATION

ALLOCATED SELECTION

WHISKEY OF THE MONTH



MAY 2025





EVAN WILLIAMS SINGLE BARREL



WYOMING WHISKEY



BRADSHAW RYE



BASIL HAYDEN 10 YEAR

Basil Hayden 10 Year Old Bourbon features the same high-rye bourbon recipe that Basil Hayden fans know and love, but the whiskey is aged in barrels longer to create another layer of complexity and deeper flavor.

The result of the extra aging is a distinct whiskey with big oak aromas along with hints of char and vanilla.

BASIL



HAYDEN[®]



CALUMET 16 YEAR

Calumet Farm 16 Year Old Bourbon Whiskey is the newest offering from their stables of the Single Rack Black premium bourbon line. Its bold tastes and flavors are matched perfectly well with a balanced finish. As a tribute to one of the greatest thoroughbreds in racing history, this bourbon represents the dedication and patience it takes to create a champion. This expression of the Calumet Farm Bourbon family is their most aged and highest proof to date. It is Non-Chill Filtered for added depth of character and color.





CALUMET 17 YEAR

Celebrating 100 years of unparalleled heritage, this 17-year-old Kentucky straight bourbon whiskey stands as a testament to a century of mastery. As they honor Calumet Farm's storied past, they look forward to continuing their legacy of crafting spirits that are the pinnacle of luxury and taste. Join them in savoring the victory of heritage and the beginning of a new century of distinction.





JACK DANIEL'S 10 YEAR

It's been 100 years or so since the Jack Daniel Distillery released a whiskey of 10 years of age or greater. Evolving Jack Daniel's past aged-stated whiskey process, these Tennessee Whiskey barrels have been aging in the Buzzard's Roost of our barrelhouse, and methodically relocated to the lower floors of different barrel houses to extend the aging process for the last 10 summers. The extreme weather variation at different locations in the barrel houses along with longevity in our handmade oak barrels creates an intense, unique character of Jack Daniel's Tennessee Whiskey.





JACK DANIEL'S 12 YEAR

Introducing Jack Daniel's 12-Year-Old Tennessee Whiskey. The Jack Daniel Distillery is one of the most complete whiskey distilleries in the world, and we're able to craft premium whiskeys in a way that honors our heritage while highlighting the modern-day world-class whiskey-making. To honor our distillery's past, our Master Distiller, Chris Fletcher handcrafted these aged-stated whiskeys and evolved our whiskey process to achieve a rare flavor profile.





STAGG JR.

George T. Stagg built the most dominant American distillery of the 19th century, during a time known as the Gilded Age of Bourbon. Uncut and unfiltered, this robust bourbon whiskey ages for nearly a decade and boasts the bold character that is reminiscent of the man himself.

Rich, sweet, chocolate and brown sugar flavors mingle in perfect balance with the bold rye spiciness. The boundless finish lingers with hints of cherries, cloves and smokiness.





OLD FORESTER 1924 BATCH #2

The Whiskey Row Series' 1924 10 – Year – Old is a limited annual release celebrating another milestone in Old Forester's storied history.

During Prohibition, more than 200 distilleries were forced to close. Old Forester, however, continued operations because the federal government issued us one of six medicinal licenses, P-3. In 1924, Old Forester acquired barrels from closed distillers, with different mash bills, and bottled that liquid as Old Forester. This release commemorates that moment in time.

ESTD 1870



BOOKER'S "THE RESERVES" 2024

The 2024 expression is the first of a new, annual limited-release series by Freddie Noe to commemorate his grandaddy, 6th Generation Master Distiller Booker Noe, and his contributions to the bourbon world. Booker and Freddie Noe are American Whiskey trailblazers and Booker's Bourbon 'The Reserves' honors Booker's legacy by creating a full-flavored American Whiskey inspired by how Freddie believes his grandfather would be making whiskey in modern day.

BOKERS®



OLD FORESTER 1924 BATCH #1

The Whiskey Row Series' 1924 10 – Year – Old is a limited annual release celebrating another milestone in Old Forester's storied history.

During Prohibition, more than 200 distilleries were forced to close. Old Forester, however, continued operations because the federal government issued us one of six medicinal licenses, P-3. In 1924, Old Forester acquired barrels from closed distillers, with different mash bills, and bottled that liquid as Old Forester. This release commemorates that moment in time.

ESTD 1870



OLD ELK "CIGAR CUT"

Old Elk Cigar Cut is inspired by the warm glow of a smoldering fire as well as the popular pairing of whiskey and cigars. It represents the 'best of the best' from Old Elk's award-winning cask finish project. Notes from Port and Sherry casks add richness, and the finish of Cognac and Armagnac casks linger on your palate. Excellent paired with your favorite cigar or standalone as your new favorite nightcap.



HEAVEN'S DOOR "BOOTLEG SERIES

Introducing Bootleg VI, the latest volume in the acclaimed Bootleg Series.

Bootleg VI draws inspiration from Bob Dylan's vibrant painting,"Favela Villa Candido," part of his 2015 release. The Brazil Series.

Aged for 12 years, this limited-edition wheated straight bourbon is finished in air-dried, lightly toasted Limousin cigar barrels- reminiscent of those traditionally used for Brazilian aged spirits. Bursting with rich flavors, this unique finish delivers a dynamic tasting experience as captivating as Dylan's artistic vision.



HEAVEN'S DOOR

1792 BOTTLED IN BOND



In 1897, the Bottled-in-Bond Act revolutionized the quality of American whiskey. Carrying on that tradition, this well-aged bourbon comes from only barrels filled during the same distilling season and is bottled at exactly 100 proof for a bold taste and lingering finish—a testament to the Bottled-in-Bond Act established over a century ago.

1792



MAKER'S MARK HEART RELEASE '25

The Heart Release celebrates the team that distills Maker's Mark Whisky, the people who sit at the heart of Maker's, guiding and setting the tone for so much of what they do. Fruit forward, with caramel, maple, and chocolate notes, this expression features a rich, creamy mouthfeel that is a pure delight.

Maker's Mark Mark



WHISTLEPIG "SNOUT TO TAIL"

WhistlePig Snout to Tail 10 Year Toasted Straight Bourbon is a meticulously crafted bourbon that combines 10 years of aging with a unique dual-toasting process to deliver an extraordinary flavor experience. Using Vermont oak barrels, the bourbon undergoes a "snout toast" with VT Oak #1 and a "tail toast" with VT Oak #2, creating a dynamic interplay of flavors. Bottled at 88 proof, this bourbon balances complexity with smoothness, making it a standout in the world of premium bourbons.





WHISHOW DOOR MEAN (REHUMBEN!"

Conscripted to the quest for a new era of Single Malt. An advent of age unprecedented, Lux Row's limited release double barrel bourbon was pottled to commemorate the indebted to its provenance, yet beholden only to the farthest bounds of creation.

grand opening of Lux Row Distillers.

The Béhôlden is the first-ever super-aged North American Single Malt, matured more than Like the name suggests, the bourbon was aged in two different harrels - for 12 years twice as long as any other on the continent. Aged for 21 long years in American Oak to add each - allowing for an extra-aged expression highlighted by notes of caramel, vanilla, a rich maple and dried fruit to a bready, nutty base. Finished in WhistlePig Ryé barrels oak and tobacco. Even the proof of 118.4 is a nod to the distillery, as they opened their bringing savory spice and subtle smoky notes, a game-changer for progressive palates.

doors in April 2018.





NEW RIFF SINGLE MALT

New Riff's 2024 Sour Mash Single Malt is a dynamic blend of five unique mashbills, aged across seven distinct cask types. This limited release balances Kentucky's iconic sour mash process with international influences, including Scotch-style Golden Promise, Belgian-inspired quadrupel, and Scottish peated barley malt. Crafted at cask strength (114.5 proof), it offers rich oak, fruit, and smoky layers. Aged at least seven years, this expression brings forward notes of cacao, citrus peel, and a touch of peat smoke—a bold, new riff on tradition.





MACALLAN "HARMONY COLLECTION"

The whisky, created by The Macallan Whisky Mastery Team, is matured in a combination of first fill sherry seasoned American oak casks and refill sherry casks.

These have been carefully selected to deliver the classic American oak flavours of vanilla, citrus and sweet oak, naturally derived from the cask during maturation, with a medium, sweet finish that delicately lingers.





WOODFORD MADEIRA CASK FINISH

For the 2024 Master's Collection release, Master Distiller Elizabeth McCall experimented with finishing Woodford Reserve in Madeira barrels—creating uniquely fruit-forward whiskies. Hailing from the Madeira islands off the coast of Portugal, the Madeira barrels are rich with dried fruit, spice, and nutty flavors from the fortified wine they once held. To further enhance the flavors of the Madeira-finished whiskies, they blended them with Woodford's fruit-forward Kentucky Straight Wheat Whiskey. Together, this blend elevates the expansive fruit and floral notes found in our Wheat Whiskey to create this year's Master Collection Presentation: Woodford Reserve Madeira Finish Blend.



WOODFORD RESERVE



KNOB CREEK 18 YEAR

This limited-edition release celebrates the time, effort, and commitment to Knob Creek's never-ending pursuit of craft. Aged twice as long as their flagship bourbon, Knob Creek 18-Year-Old owes its rich copper color and deep notes of caramelized oak to its extensive aging in our Kentucky rack houses. Proof 100.

KACREEK CREEK



FOUR GATE "FOUNDATION"

In late 2023, Four Gate Whiskey Company covertly released a small handful of single barrels of cask-strength, unfinished 10 yr old Kentucky Straight Bourbon. These were pre-sold to distributors across our network. Amongst our rarer releases, these are sure to be sought after by Four Gate fans and whiskey lovers across the country.





BARDSTOWN SILVER OAK

For over fifty years, Silver Oak has created exquisite California cabernets aged exclusively in premium oak barrels, establishing themselves as a trailblazer in Napa, CA. Finding the perfect balance of fruit to barrel notes, this expression features a custom blend of 9 to 15 year-old bourbon which was then finished in Silver Oak barrels for 17 months, creating a beautiful balance of ripe fruit, caramel, and roasted nuts.





BOOKER'S LITTLE BOOK

In 2012, Fred Noe, 7th Generation Beam Family Master Distiller, asked his son Freddie if he was sure he wanted to be in the family business. Freddie didn't hesitate - he said yes.

Little Book[®] is Freddie's passion in a bottle and his way of honoring his granddad and family. The name "Little Book" was the nickname given to Freddie growing up by his granddad Booker.

Little Book[®] is an annual limited release series that will feature new, unique blends crafted and blended by Freddie and bottled uncut and unfiltered in honor of his grandfather.

BOOKER'S.



EAGLE RARE

Eagle Rare Bourbon Whiskey is masterfully crafted and carefully aged for no less than ten years. Every barrel is discriminately selected to offer consistent flavor but with a seemingly individual personality. Eagle Rare is a bourbon that lives up to its name with its lofty, distinctive taste experience.

The nose is complex, with aromas of toffee, hints of orange peel, herbs, honey, leather and oak. The taste is bold, dry and delicate with notes of candied almonds and very rich cocoa. The finish is dry and lingering.





SAZERAC RYE

The One and Only New Orleans Original. Sazerac Rye Whiskey symbolizes the tradition and history of New Orleans. Rye Whiskey dates back to the 1800's, around the time when saloons, veiled as Coffee Houses, began lining the streets of New Orleans.

It was at the Sazerac Coffee House on Royal Street where local patrons were served toddies made with Rye Whiskey and Peychaud's Bitters. The libation became known as the "Sazerac" and America's first branded cocktail was born. This is the whiskey that started it all.





E.H. TAYLOR SMALL BATCH

Made by hand, this Small Batch Bourbon Whiskey has been aged inside century old warehouses constructed by E.H. Taylor, Jr. Barrels are evaluated and selected to create a perfect blend of distinctive character that is like no other. This bourbon is a true sipping bourbon that honors the uncompromising legacy of E.H. Taylor, Jr.

Tastes of caramel corn sweetness, mingled with butterscotch and licorice. The aftertaste is a soft mouth-feel that turns into subtle spices of pepper and tobacco.

TAYLOR





FOUR GATE "TRIPLE OAK"

Triple Oak is Four Gate Whiskey Company's first foray into Kentucky Straight Whiskey. Since this was initially aged in used cooperage, it does not qualify as a bourbon. The underlying seven-year-old Kentucky Straight Whiskey was distilled with a mash bill of 80% corn, 11% rye, and 9% malted barley. It was initially aged 7 years in used barrels. Four Gate Whiskey rebarreled the whiskey into new charred barrels from Kelvin Cooperage and then again into new toasted casks, also from Kelvin, resulting in a whiskey that has been aged in three different barrels and aged a total of seven years, nine months.





LUX ROW DOUBLE SINGLE BARREL

Lux Row's limited-release double barrel bourbon was bottled to commemorate the grand opening of Lux Row Distillers.

Like the name suggests, the bourbon was aged in two different barrels - for 12 years each - allowing for an extra-aged expression highlighted by notes of caramel, vanilla, oak and tobacco. Even the proof of 118.4 is a nod to the distillery, as they opened their doors in April 2018.





WOODFORD RESERVE 121.2 PROOF

Batch Proof is a celebration of Woodford Reserve's proprietary process – blending barrels into a batch and then bottling the whiskey at its actual proof, straight from the barrel. Batch Proof is crafted using the same grain bill and process as Woodford Reserve Kentucky Straight Bourbon. The 2024 edition is 121.2 Proof.

Batch Proof, however, takes Woodford Reserve's trademark flavor range of sweet vanilla and toasted oak to a whole new level offering consumers the privilege of tasting Woodford Reserve in its purest form.



WOODFORD RESERVE



BLANTON'S SINGLE BARREL

Albert Bacon Blanton was the President of Buffalo Trace Distillery from 1921-1952. During that period Colonel Blanton created his very special and limited supply of bourbon - his private reserve - handpicked and stored in what now is known as the famous Warehouse H. Although Colonel Blanton died in the spring of 1959, his legacy lives. Introduced in 1984, Blanton's namesake bourbon was the first ever Single Barrel Bourbon sold commercially. The Single Barrel Bourbon is the first of its kind.

A deep, satisfying nose of nutmeg and spices. Powerful dry vanilla notes in harmony with hints of honey amid strong caramel and corn. A medium finish composed of returning corn and nutmeg flavors.





W.L. WELLER SPECIAL RESERVE

The Original Wheated Bourbon Whiskey features an exceptionally smooth taste, substituting wheat for rye grain. Bottled at 90 proof, this bourbon stands out with its burnt orange color. Its softer flavor notes make this bourbon great for sipping or making cocktails.

A sweet nose with a presence of caramel. Tasting notes of honey, butterscotch, and a soft woodiness. It's smooth, delicate and calm. Features a smooth finish with a sweet honeysuckle flair.





BERNHEIM BARREL PROOF

This extension to the Bernheim brand means you can now enjoy a premium Wheat Whiskey at full barrel proof. Like the original, Bernheim Barrel Proof is produced at the Bernheim Distillery and is the first wheat whiskey to use winter wheat as its primary grain, giving it a soft, sweet flavor that's extra smooth.





JACK DANIEL'S SINATRA SELECT

Sinatra Select pays tribute to Jack's biggest fan: Frank Sinatra. Made with their unique "Sinatra Barrels" that have deep grooves specially carved into their staves to expose the whiskey to extra layers of toasted oak. This added exposure imparts a rich amber color, bold character, and pleasant smokiness, punctuated by an incredibly smooth vanilla finish. Much like Frank, this Tennessee Whiskey is one of a kind.



WHISTLE PIG DOUBLE MALT 18 YR



WhistlePig Double Malt Rye is their oldest Rye, patiently mellowed for 18 years. As a nod to the farmers, Double Malt Rye is crafted from a mash bill of Rye, Malted Rye and Malted Barley. These grains unite in a show-stopping Rye Whiskey that stretches far and wide across the flavor spectrum. Its base of 79% Rye delivers bold, peppery spice, while 15% Malted Rye adds soft, floral and earthy character. A final 6% of malted barley brings rich, sweet, toasted notes.

To take the expansive palate of WhistlePig Double Malt even further the 4th Edition is finished in Spanish PX Sherry Casks.





ELIJAH CRAIG BARREL PROOF

To sip Barrel Proof is to experience Bourbon in its purest form: uncut, straight from the barrel, and without chill filtering. Each bottle has its own unique age statement, proof, and batch number allowing for subtle nuances from batch to batch; but the nose, taste, and finish are pure Elijah Craig.

ELIJAH CRAIG® CRAIG®



CROWN ROYAL 18 YR

The pinnacle of blending, offering unparalleled complexity and a spectrum of flavor.

Made in Crown Royal's home of Gimli, Manitoba, this exceptional liquid has been patiently aged to perfection for no less than eighteen years.

The crown jewel of Crown Royal's rarest stocks, this elegant amber whisky has layers of intensity that are both surprising and delightful, featuring enticing notes of vanilla and stone fruit on the nose. The velvety body of light oak is tempered by caramel spice.

Delicate notes of nougat linger in the full-bodied finish.





HENRY MCKENNA SINGLE BARREL

This high proof, Bottled-in-Bond Bourbon was named for Henry McKenna, the Irish immigrant who adapted his family's whiskey recipe to work with the grains he found in Kentucky. Henry McKenna is one of the longest aged Bottled-in-Bond whiskeys available today, resting in the barrel through 40 Kentucky seasons. Critics agree that this is perfectly balanced Bourbon.





MAKER'S MARK HEART RELEASE '24

The Heart Release celebrates the team that distills Marker's Mark Whisky, thepeople who sit at the heart of Maker's, guiding and setting the tone for so much of what they do. Fruit forward, with caramel, maple, and chocolate notes, this expression features a rich, creamy mouthfeel that is a pure delight.

Maker's Mark Mark



RUSSELL'S RESERVE SINGLE BARREL

Crafted in the birthplace of bourbon with techniques dating back to pre-Prohibition, each barrel of Russell's Reserve Single Barrel Bourbon is individually bottled at 110 proof and non-chill filtered to guarantee maximum flavor. Each barrel has its own unique personality, adding spicy, bold flavors to our rich, signature toffee and vanilla notes.

RUSSELL'S RESERVE®



LARCENY BARREL PROOF

Larceny Barrel Proof offers a new opportunity to experience their acclaimed wheated Bourbon mashbill in its purest form: non-chill filtered and bottled at full barrel proof. Released three times per year in January, May, and September, each offering is a bold yet balanced special Small Batch Bourbon rich with depth and distinction





GRAIN TO GLASS - RYE

Each year, Heaven Hill's Master Distiller works with Beck's Hybrids to select a new corn seed varietal. That corn seed varietal is proudly displayed on the label, along with the unique mashbill that is different from their traditional Bourbon Whiskey mashbill.

The first edition of Heaven Hill Grain to Glass Kentucky Straight Bourbon Whiskey aged for six years in rickhouse W3 on the third, fourth and fifth floors. It was bottled without chill filtration at 123.2 proof. The corn seed varietal chosen for this release was Beck's 6158.

HEAVEN HILL EST DISTILLERY 1935



GRAIN TO GLASS - BOURBON

Each year, Heaven Hill's Master Distiller works with Beck's Hybrids to select a new corn seed varietal. That corn seed varietal is proudly displayed on the label, along with the unique mashbill that is different from their traditional Bourbon Whiskey mashbill.

The first edition of Heaven Hill Grain to Glass Kentucky Straight Bourbon Whiskey aged for six years in rickhouse W3 on the third, fourth and fifth floors. It was bottled without chill filtration at 107 proof. The corn seed varietal chosen for this release was Beck's 6158.

HEAVEN HILL EST DISTILLERY 1935



GRAIN TO GLASS - WHEATED

Each year, Heaven Hill's Master Distiller works with Beck's Hybrids to select a new corn seed varietal. That corn seed varietal is proudly displayed on the label, along with the unique mashbill that is different from their traditional Bourbon Whiskey mashbill.

The first edition of Heaven Hill Grain to Glass Kentucky Straight Bourbon Whiskey aged for six years in rickhouse W3 on the third, fourth and fifth floors. It was bottled without chill filtration at 121 proof. The corn seed varietal chosen for this release was Beck's 6158.

HEAVEN HILL

EST DISTILLERY 1935



WILLETT STRAIGHT RYE

Even a quick nosing reveals that Rye nose of grassy, herbal goodness with a sweetness that follows it. The palate is well balanced with a herbal mintiness, intertwined with a sweetness that dances on your tongue until it exits with a spiciness. This is a great utility whiskey to drink neat, make an Old Fashioned, or hold up to a rock.





2XO THE KIAWAH BLEND

The Kiawah Blend is the fourth release in the ICON SERIES, a series of limited time, small batch blends. Each blend is different and bears its own name and symbol, inspired by something in Dixon's life. The Kiawah Blend is a nod to Dixon's happy place where he goes with family and friends to relax, unwind, and recharge. The Kiawah Blend's mouthfeel is viscous and rich, moving from initial sweetness on the front of the palate, to more savory notes on the mid-palate, and finishing with a lingering peppery spice.





BRAZILIAN AMBURANA OAK

Four Gate Majestic Wood Series Brazilian Amburana Oak Straight Bourbon Aged 7 Years is a standout expression in the innovative Majestic Wood Series. This series highlights the remarkable influence of exotic wood casks on age-stated Kentucky Straight Bourbon Whiskey. This particular edition is enriched by the unique characteristics of Brazilian Amburana Oak, lending it an extraordinary profile that's both rare and captivating.





ANDALUSIA KEY II

Finished in Spanish Oloroso Sherry-Dark Rum Casks Aged 7 Years 6 Months. Mash Bill of 75% Corn, 20% Rye, 5% Malted Barley. Only 4,014 bottles made. Distilled in Kentucky; apart of Batch 26.





FOUR GATE

LUSIA KEY RYE

ANDALUSIA KEY RYE

Straight Rye Whiskey Finished in Spanish Oloroso Sherry-Dark Rum Casks aged 7 Years.

Mash Bill of 95% Rye, 5% Malted Barley. Only 3,735 bottles made. Distilled in Indiana;

apart of Batch 25.





JAPANESE MIZUNARA OAK

The Majestic Wood Series features age-stated Kentucky Straight Bourbon Whiskey finished in exotic wood casks from around the world. The first offering of the series is a 7 year, 6 month Kentucky Straight Bourbon finished in rare casks made from Japanese Mizunara Oak. Kentucky Straight Bourbon Whiskey finished in Rare Japanese Mizunara Oak Barrels Mash Bill: 75% Corn, 20% Rye, 5% Malted Barley Aged at least 7 Years 6 months.





SPLIT STAVE BY KELVIN

Four Gate Whiskey Company has never shied away from the fact that we source the very best barrels of whiskey available on the market. Because we source rather than distill our own, managing a consistent flavor profile of our base whiskey has been difficult. For the first time, however, we are proud to announce we have secured enough whiskey to produce a flagship bourbon for the foreseeable future. Introducing Split Stave™ by Kelvin, our Flagship product!





KELVIN SIXTY

Kelvin Cooperage was founded in Glasgow, Scotland in 1963 and is now based in Louisville, KY. Since the founding of Four Gate Whiskey Company in 2018, Kelvin Cooperage has been instrumental in providing advice, guidance, and expertly crafted and sourced barrels of all kinds.

To commemorate the occasion, Four Gate Whiskey Company selected 8-year-old barrels of Kentucky straight Bourbon Whiskey and re-barreled them in new toasted and charred casks from Kelvin Cooperage. The resulting double-oaked bourbon is dark, full-bodied, and rich in flavor.





RYE DOWNUNDER

Distilled in Indiana from a mash bill of 95% rye and 5% malted barley, this is the 16th release by Four Gate. The same 7-year-old rye whiskey was released unfinished in 2020.

This time it was finished in Apera sherry casks from Australia.





urRoses

FourRoses

FourRose

FOUR ROSES "OBSF"

One of three new single barrels, OBSF has lush notes of apple, vanilla, and cocoa greeting the palate with a luxurious richness, while a bright touch of rye and a hint of brown sugar balance things out. The result is a bourbon with a lasting, full-bodied flavor that seamlessly marries sweetness with mellow spice to elevate all favorite bourbon-forward cocktails; however, this recipe is also enjoyed neat or on the rocks.



FOUR ROSES "OESK"

One of three new single barrels, this bottle's baking spices introduce a gentle heat complemented by mellow oak and earthy tea leaves. Rich caramel rounds out the profile, creating a bourbon with a smooth, lasting finish whether it's enjoyed neat or on the rocks. It's a refined yet approachable pour that elevates and invites aromatic notes to





